



INSTRUCTIONS 1002-D00 e

Section	1002
Effective	April 2008
Replaces	November 2004

Translation of the
original instructions

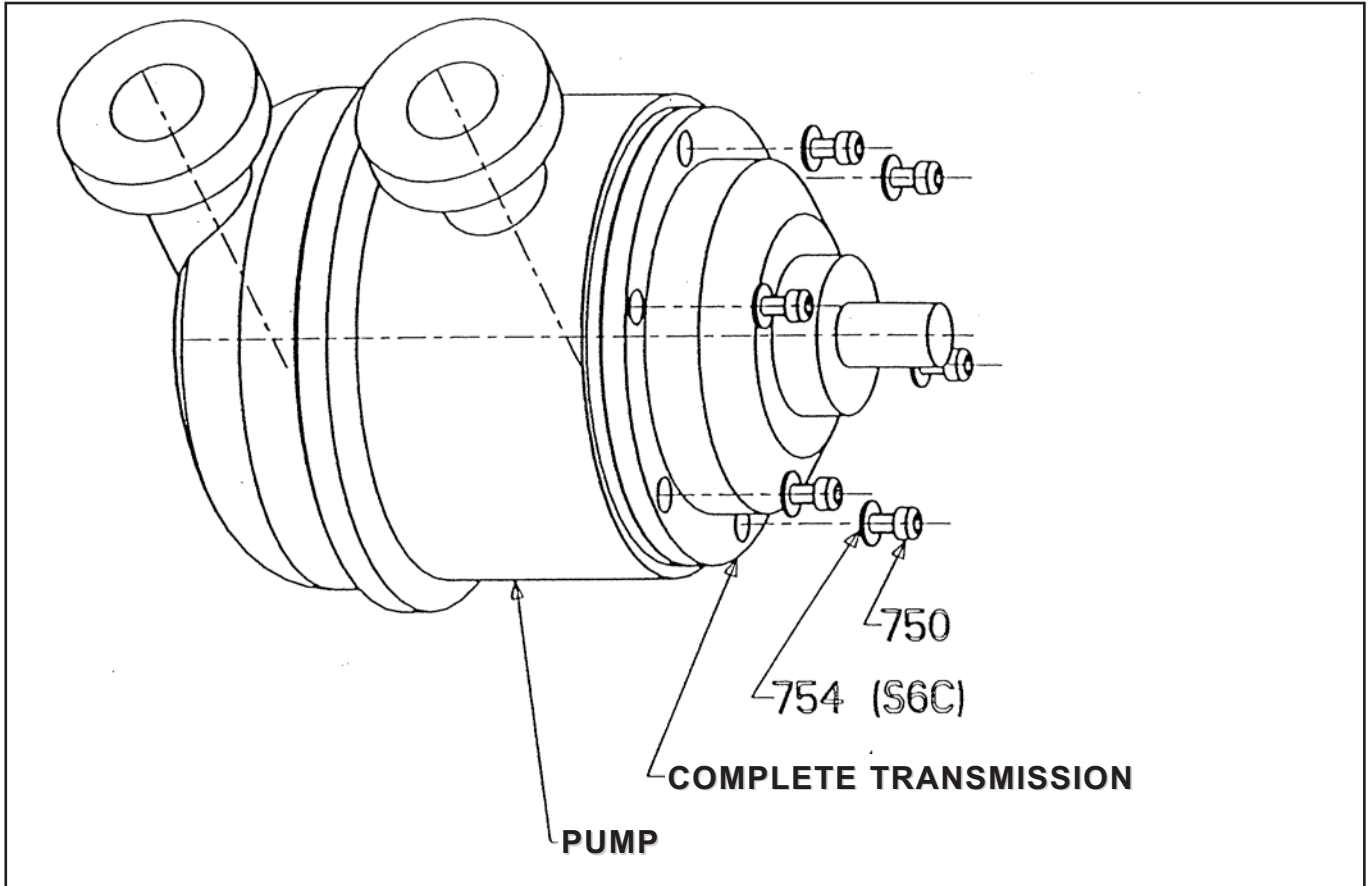
S2 - S4C - S6C TRANSMISSION

**BLACKMER
ZI PLAINE DES ISLES
F- 89000 AUXERRE**

Tel. : +33 3.86.49.87.13
Fax : +33 3.86.49.87.17
e-mail : contact@blackmer-mouvex.com

Your distributor :

S2 - S4C - S6C TRANSMISSION



Pump	Screws number	Torque Nm
S2	6 x M6	10
S4C	8 x M8	23,7
S6C	10 x M8*	23,7

All screws must be degreased and mounted with a medium thread locking adhesive (LOCTITE® 2701* for example).

⚠ CAUTION

The assembly torque must be applied progressively in opposition.

* 6 x M8 for old inlet tube

* Loctite® is a registered trademark.